





SECTION A-A

SECTION B-B								
NRCP JOINT DETAIL								

NON-REINFORCED PIPE SPECIFICATIONS									
PIPE I.D. (Nominal)	WALL THICKNESS	NRCP CLASS	BARREL O.D.	BELL O.D.	JOINT DEPTH	CORED HOLE	WEIGHT PER PIECE		
12"	21/4"	3	16½"	20"	3½"	20"	960 lb		
15"	21/4"	3	19½"	237/8"	3½"	22"	1080 lb		
18"	2½"	3	23"	27%"	3¾"	26"	1552 lb		
21"	3"	3	27"	31¾"	3¾"	30"	1920 lb		
24"	3"	2	30"	35%"	37/8"	32"	2336 lb		
27"	4"	3	35"	38"	4"	39"	2842 lb		
30"	41/4"	3	38½"	411/4"	51/4"	41"	3940 lb		
36"	43/4"	3	45½"	49½"	5%"	48"	4872 lb		

NOTES:

- CONFORMS TO CURRENT ASTM C14 REQUIREMENTS.
- 2. CUSTOM FITTINGS ALSO AVAILABLE.
- 3. MANUFACTURED USING TYPE III/V CEMENT WHICH MEETS THE REQUIREMENTS FOR BOTH TYPE III AND TYPE V CEMENT.
- 4. LAY LENGTH FOR ALL SIZES = 8.00' AVERAGE JOINT GAP = 0.04' ($\frac{1}{2}$ ")

